

United States Patent and Trademark Office

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/845,985	04/30/2001	Benjamin Chaloner-Gill	N19.12-0047	2942
24113 7	590 06/14/2005	•	EXAMINER	
PATTERSON 4800 IDS CEN	N, THUENTE, SKAAR	RUTHKOSKY, MARK		
80 SOUTH 8TH STREET			ART UNIT	PAPER NUMBER
MINNEAPOL	MINNEAPOLIS, MN 55402-2100			

DATE MAILED: 06/14/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

W

		Application No.	Applicant(s)				
Office Action Summary		09/845,985	CHALONER-GILL	CHALONER-GILL ET AL.			
		Examiner	Art Unit				
	-	Mark Ruthkosky	1745				
The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply							
A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a reply within the statutory minimum of thirty (30) days will be considered timely. - If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication. - Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).							
Status			·				
1)🖂	1) Responsive to communication(s) filed on 29 March 2005.						
2a)⊠	This action is FINAL . 2b) ☐ T	his action is non-final.					
3)□	3) Since this application is in condition for allowance except for formal matters, prosecution as to the ments is						
	closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213.						
Disposition of Claims							
	 4) Claim(s) 1-4,6-10,12,14-21,48-50 and 52-61 is/are pending in the application. 4a) Of the above claim(s) is/are withdrawn from consideration. 5) Claim(s) is/are allowed. 						
6)⊠ Claim(s) <u>1-4,6-10,12,14-21,48-50 and 52-61</u> is/are rejected.							
8)∐	Claim(s) are subject to restriction and	d/or election requirement.					
Applicati	on Papers						
9)[The specification is objected to by the Exam	iner.					
10)	10)☐ The drawing(s) filed on is/are: a)☐ accepted or b)☐ objected to by the Examiner.						
	Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).						
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d). 11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.							
Priority under 35 U.S.C. § 119							
12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of: 1. Certified copies of the priority documents have been received.							
2. Certified copies of the priority documents have been received in Application No							
3. Copies of the certified copies of the priority documents have been received in this National Stage							
application from the International Bureau (PCT Rule 17.2(a)).							
* See the attached detailed Office action for a list of the certified copies not received.							
Attachment(s)							
1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 4) Interview Summary (PTO-413) Paper No(s)/Mail Date							
3) 🔲 Inforr	nation Disclosure Statement(s) (PTO-1449 or PTO/SB/0 r No(s)/Mail Date		f Informal Patent Application (PTC 	D-152)			

Application/Control Number: 09/845,985

Art Unit: 1745

DETAILED ACTION

Response to Amendment

This office action is in response to the amendment filed on 3/29/2005.

Claim Rejections - 35 USC § 112

The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

Claims 1-4, 6-10, 12-21 and 48-61 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention. In the claims, the phrase, "less than about" is indefinite as the limitation, "less than" describes a definite maximum value, while the word "about" contradicts that value. Further, the phrase "greater than about" is indefinite as the limitation, "greater than", describes a definite minimum value while the word "about" contradicts that value. The same reasoning is applied to the phrase "at least about," for example in claim 53. As shown in the MPEP, section 2173.05(b), section (a), the phrase "at least about" is held as indefinite. The same reasoning is applied to the phrase, "less than about." It is noted that prior art has been applied with respect to the claimed particle size.

Application/Control Number: 09/845,985

Art Unit: 1745

Claim Rejections - 35 USC § 102

The rejection of claims 1-4, 6, 7, 10, 12, 16, 17, 19-21 and 48-50 under 35 U.S.C. 102(b) as being anticipated by Kamauchi et al. (US 5,538,814) has been overcome by the applicant's amendment.

The rejection of claims 1-4, and 6 under 35 U.S.C. 102(b) as being anticipated by Griffith (EP 031,223) has been overcome by the applicant's amendment.

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 1-4, 6-7, 10, 12, 14-17, 19-21, 48-50, 52-53 and 55-61 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kamauchi et al. (US 5,538,814.)

The instant claims are to a collection of particles comprising a crystalline composition with a phosphate anion and a lithium cation; the collection of particles has an average particles size of less than about 1000 nm and i) having essentially no particle with a diameter greater than about 5 times the average particle size (independent claims 1 and 21,) OR ii) having a distribution of particle sizes such that at least about 95 percent of the particles have a diameter greater than about 40 percent of the average diameter and less than about 160 percent of the average diameter (independent claims 55 and 58.)

Application/Control Number: 09/845,985

Art Unit: 1745

Kamauchi et al. (US 5,538,814) teaches a lithium secondary battery with a lithium cobalt phosphate active material with an average particle size of 10 nm to 20 μm (see claims 1-14, claim 3.) Other metals may be added to the active material (col. 4, lines 10-65.) Lithium, cobalt and nickel are included in the active material of example 4. The material may be crystalline or amorphous (see col. 6, lines 1-20.) The material may be of the formula LiCoPO₄ with Fe substituted for the Co (see column 4, lines 15-55.) Various substituents may be substituted into the lithium transition metal oxide complex (col. 1, lines 55-67.) The lithium transition metal oxide active material is uniformly blended and formed into a positive electrode. With regard to the phrases "less than about," "greater than about," and "at least about" in the claims, the reference is considered to include points both within and "about" the end points of the range based on the teachings of 10 nm to 20 μm.

The reference does not teach that the collection of particles has essentially no particle with a diameter greater than about 3 times or 5 times the average particle size OR that at least 95 percent of the particles have a diameter greater than about 40 percent and less than about 160 percent of the average diameter.

It would be obvious to one of ordinary skill in the art at the time the invention was made to prepare an electrode of a collection of particles for an electrode material of Kamauchi having a greater number of particles as close in size to the desired average diameter as possible, as the average diameter has been shown to be critical to the invention (see col. 5, lines 25-end.) The reference teaches a uniformly blended mixture such that undesirably large, irregular pores are not formed in the electrode. These irregular pores cause cracks and defects that decrease the capacity of the electrode. Having a greater range of active material particle sizes will cause a

less uniform blended mixture, which is taught to be undesirable by the reference. One of ordinary skill in the art has the knowledge, based on Kamauchi, to prepare or select particles of preferred sizes by pulverizing or filtering the materials. Further, one of ordinary skill in the art would be motivated to choose specific particles of the average diameter for the electrode, as particles of this diameter are taught to increase the capacity of the electrode (col. 5, lines 30-35.) Pulverizing the particles will provide particles in the nanometer scale range (col. 5, lines 30-36.) It is noted that MPEP 2144.05(b) notes that optimization of ranges within prior art conditions or through routing experimentation is not inventive. The artesian would have found the claimed invention to be obvious in light of the teachings of the references.

Claims 8-9 and 18 are rejected under 35 U.S.C. 103(a) as being unpatentable over Goodenough et al. (US 5,910,382), and further in view of Kamauchi et al. (US 5,538,814) as applied in the previous section.

Goodenough et al. (US 5,910,382) teaches cathode materials for a lithium secondary battery including LiFePO₄ and LiFe_{1-x}Mn_xPO₄, where x is between 0 and 1. The anode is lithium metal or a lithium intercalation material (see col. 1.) The reference is silent to the size of the active material particles. Thus, the reference does not teach that the collection of particles has essentially no particle with a diameter greater than about 3 times or 5 times the average particle size OR that at least 95 percent of the particles have a diameter greater than about 40 percent and less than about 160 percent of the average diameter.

Kamauchi et al. (US 5,538,814) teaches a lithium secondary battery with lithium transition metal oxide complexes, including a lithium cobalt phosphate cathode active material

with an average particle size of 10 nm to 20 µm (see col. 5, line 25 to col. 6, line 20 and claims 1-14.) Other metals may be added to the active material including iron and manganese (col. 1, lines 55-end and col. 4, lines 10-65.) The electrode material is pulverized into particles having an average size of 10 nm to 20 µm. It would be obvious to one of ordinary skill in the art at the time the invention was made to prepare the cathode materials of Goodenough et al. (US 5,910,382) with a size of less than 1000 nm, as small sizes provide an increased surface area and uniform dispersion through the electrode, which increases the capacity of the positive electrode as shown by Kamauchi et al. (US 5,538,814.)

It would be obvious to one of ordinary skill in the art at the time the invention was made to prepare an electrode of a collection of particles for an electrode material of Kamauchi having a greater number of particles as close in size to the desired average diameter as possible, as the average diameter has been shown to be critical to the invention (see col. 5, lines 25-end.) The reference teaches a uniformly blended mixture such that undesirably large, irregular pores are not formed in the electrode. These irregular pores cause cracks and defects that decrease the capacity of the electrode. Having a greater range of active material particle sizes will cause a less uniform blended mixture, which is taught to be undesirable by the reference. One of ordinary skill in the art has the knowledge, based on Kamauchi, to prepare or select particles of preferred sizes by pulverizing or filtering the materials. Further, one of ordinary skill in the art would be motivated to choose specific particles of the average diameter for the electrode, as particles of this diameter are taught to increase the capacity of the electrode (col. 5, lines 30-35.) Pulverizing the particles will provide particles in the nanometer scale range (col. 5, lines 30-36.) MPEP 2144.05(b) notes that optimization of ranges within prior art conditions or through routing

experimentation is not inventive. The artesian would have found the claimed invention to be obvious in light of the teachings of the references.

Claims 54-56, 58, 59 and 61 are rejected under 35 U.S.C. 103(a) as being unpatentable over Bodiger et al. (US 5,849,827.)

Bodiger et al. (US 5,849,827) teaches a collection of particles of inorganic powders including aluminum phosphate. The particles have a mean particle diameter of 1-50 nm (see claims 1-9.) The particles are finely divided inorganic powders (claim 9.) The reference is silent to the crystallinity of the material and does not suggest that the material is either crystalline or amorphous. It would be obvious to one of ordinary skill in the art at the time the invention was made to prepare the powder either as a crystalline material or as an amorphous material as the material will provide a significant reduction in burning times in a molding composition regardless of the state of crystallinity. One of ordinary skill in the art would recognize that the crystallinity of the material will not affect the properties of the composition.

The reference does not teach that the collection of particles has essentially no particle with a diameter greater than about 3 times or 5 times the average particle size OR that at least 95 percent of the particles have a diameter greater than about 40 percent and less than about 160 percent of the average diameter. It would be obvious to one of ordinary skill in the art at the time the invention was made to prepare a mixture with essentially no particle with a diameter greater than about 3 times or 5 times the average particle size OR that at least 95 percent of the particles have a diameter greater than about 40 percent and less than about 160 percent of the average diameter, as one of ordinary skill in the art would recognize that when a desired average

diameter is disclosed in the prior art, choosing particles close to that diameter would be desirable for the function described in the reference. Thus, a collection of particles chosen to have a diameter no greater than about 3 times or 5 times the average particle size OR that at least 95 percent of the particles have a diameter greater than about 40 percent and less than about 160 percent of the average diameter would be desirable as the finely divided inorganic powder in the thermoplastic molding taught by Bodiger et al., as these materials will function as the extremely finely divided inorganic powder in the thermoplastic molding composition taught by Bodiger.

MPEP 2144.05(b) notes that optimization of ranges within prior art conditions or through routing experimentation is not inventive. The artesian would have found the claimed invention to be obvious in light of the teachings of the references.

Response to Arguments

Applicant's arguments filed 3/29/2005 have been considered but they are not persuasive.

Rejections based on 35 U.S.C. 112 2nd paragraph: With regard to the rejection under 35 U.S.C. 112 2nd paragraph, the claims incorporate the phrases, "at least about," "less than about" and "greater than about." The phrases are indefinite as the limitations, "less than and greater than" describe a definite minimum and maximum value, while the word "about" contradicts that value. The applicant argues that the claims are clear to one of ordinary skill in the art. The applicants cites that the precision of a number is not limited by the phrases, "less than", "greater than" or "at least" with regard to support in a disclosure. While this may or may not be true, 35 U.S.C. 112 2nd paragraph requires a claim to distinctly claim the subject matter which the

applicant regards as his invention. As shown in the MPEP, section 2173.05(b), the phrase "at least about" is held as indefinite where there is close prior art and nothing in the specification, prosecution history or prior art to provide an indication of what range of specific activity is covered by the term "about," with the MPEP citing <u>Amgen Inc. vs. Chugi Pharmaceutical Co.</u>

<u>Ltd.</u> As the average particle sizes in the claims are anticipated by the prior art, the prior art is considered close prior art and the rejection is deemed proper.

Rejections based on 35 U.S.C. 103(a): With regard to the applicant's arguments to the rejection under 35 U.S.C. 103(a) as being unpatentable over Kamauchi et al. (US 5,538,814), it is noted that Kamauchi et al. (US 5,538,814) teaches a lithium secondary battery with a lithium cobalt phosphate active material with an average particle size of 10 nm to 20 µm (see claims 1-14.) The applicant argues that reasonable motivation has not been provided for modifying the invention of Kamauchi to give a collection of particles that has essentially no particle with a diameter greater than about 3 times or 5 times the average particle size OR that at least 95 percent of the particles have a diameter greater than about 40 percent and less than about 160 percent of the average diameter. Further, the applicant argues that it is speculation that the uniformity of particles is significant.

The reference teaches a uniformly blended mixture such that undesirably large, irregular pores are not formed in the electrode (see col. 5, lines 1-35.) These irregular pores cause cracks and defects that decrease the capacity of the electrode. Having a greater range of active material particle sizes will give a less uniform blended mixture, which is taught to be undesirable by the reference. Further, one of ordinary skill in the art would be motivated to choose specific particles of the average diameter for the electrode, as particles of this diameter are taught to

increase the capacity of the electrode (col. 5, lines 30-35.) Pulverizing the particles provide particles in the nanometer scale range (col. 5, lines 30-36.) MPEP 2144.05(b) notes that optimization of ranges within prior art conditions or through routing experimentation is not inventive.

The arguments with respect to the rejection based on Goodenough et al. and Kamauchi et al, are based on the above arguments to the Kamauchi reference and have been addressed in the previous section.

With regard to the applicant's arguments to the rejection under 35 U.S.C. 103(a) as being unpatentable over Bodiger et al. (US 5,849,827), the rejection has been altered, based on the amendment, to address the newly added limitations to claim 21.

Conclusion

Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, THIS ACTION IS MADE FINAL. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event,

however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Examiner Correspondence

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Mark Ruthkosky whose telephone number is 571-272-1291. The examiner can normally be reached on FLEX schedule (generally, Monday-Thursday from 9:00-6:30.) If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Patrick Ryan can be reached at 571-272-1292. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Mark Ruthkosky

Primary Patent Examiner

Art Unit 1745

Mul Paththy
10/2005